

Test Report 測試報告

Number TWNC00847252

報告號碼

報告發行日期

Applicant: TA-I TECHNOLOGY CO., LTD. Issue Date Dec 19, 2019

申請廠商 大毅科技股份有限公司

> No. 26, Lane 470, Sec. 2, Nan-Shan Rd., Luzhu Dist., Taoyuan City, Taiwan

桃園市蘆竹區南山路二段 470 巷 26 號

Sample Description 樣品敘述:

One (1) Group of Submitted Samples Said To Be:

以下測試樣品乃供應商所提供及確認:

Sample Description : METAL FOIL CURRENT SENSING CHIP RESISTORS

樣品名稱

Style / Item No. : RLM10/RLM12/RLM20/RLM25

產品型號 RLN06/RLN37

RLF06

RLP25 SERIES(Ni/Cu)

Date Sample Received : Dec 11, 2019

收件日期

Date Test Started : Dec 11, 2019

開始測試日期

Test Conducted 測試執行:

As requested by the applicant, for details please refer to attached pages.

依申請商之要求, 細節請參考附頁.

Authorized By:

On behalf of Intertek Testing Service

Taiwan Limited

Matt Wang Sr. Manager Signed by:

Thomas Chou Manager





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Test Conducted 測試內容:

Test Result Summary 測試結果:

Test Result Summary 測試結果:		1	 Result 結果	
<u>Test Item</u>	<u>Unit</u>	Test Method	Mixed all kinds of	RL
<u>測試項目</u>	<u>單位</u>	<u>測試方法</u>	submitted samples (#)	IXL
Heavy Metal 重金屬			submitted sumples (#)	
Tieavy Fietai <u>里</u> 亚陶		With reference to IEC 62321-		
		5: 2013, by microwave or acid		
		digestion and determined by		
Cadmium (Cd) Content	ppm	ICP-OES.	ND	2
	PPIII	參考 IEC 62321-5: 2013,以微	ND	2
		波或酸液消化法消化樣品並用		
		感應耦合電漿原子發射光譜儀 分析。		
		With reference to IEC 62321-		
		5: 2013, by microwave or acid		
		digestion and determined by		
Lead (Pb) Content	ppm	ICP-OES.	ND	2
鉛含量	PP	參考 IEC 62321-5: 2013,以微		_
		波或酸液消化法消化樣品並用 感應耦合電漿原子發射光譜儀		
		分析。		
		With reference to IEC 62321-		
		4:2013+AMD1:2017, by		
		microwave or acid digestion and determined by ICP-OES.		
Mercury (Hg) Content	ppm	參考 IEC 62321-	ND	2
汞含量	ppiii	4:2013+AMD1:2017,以微波	, and	
		或酸液消化法消化樣品並用感		
		應耦合電漿原子發射光譜儀分		
		析。		
		With reference to USEPA 3052, by microwave digestion and		
Beryllium (Be) Content		determined by ICP-OES.	ND	_
鈹含量	ppm	參考 USEPA 3052,以微波消化	ND	2
		法並用感應耦合電漿原子發射		
		光譜儀分析。		
		With reference to USEPA 3052, by microwave digestion and		
Antimony (Sb) Content		determined by ICP-OES.	ND	_
· 鎌含量	ppm	ppm 参考 USEPA 3052,以微波消化	ND	2
		法並用感應耦合電漿原子發射		
		光譜儀分析。		
		With reference to IEC 62321-7-2: 2017, organic solvent was		
		used to dissolve or swell		
		sample matrix, followed by		
Chromium VI (Cr ⁶⁺) Content		alkaline digestion and		
六價鉻含量	ppm	determined by UV-Vis	ND	8
		Spectrophotometer. 參考 IEC 62321-7-2:2017,以		
		参考 IEC 02321-7-2.2017		
		脹,再進行鹼液消化,用紫外		
		光-可見光分光光度計分析。		









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Test Conducted 測試內容:

<u>Test Item</u> <u>測試項目</u>	<u>Unit</u> 單位	<u>Test Method</u> <u>測試方法</u>	Result 結果 Mixed all kinds of submitted samples (#)	<u>RL</u>
Polybrominated Biphenyls (PBE	Bs) 多溴聯	苯		
Monobrominated Biphenyls (MonoBB) 單溴聯苯	ppm	With reference to IEC 62321-6: 2015, by solvent extraction and determined by GC-MS and further HPLC-DAD confirmation when necessary. 参考 IEC 62321-6: 2015,以溶劑萃取並用氣相層析質譜儀分析,必要時會以高效液相層析儀光二極體陣列偵測儀進行確認。	ND	5
Dibrominated Biphenyls (DiBB) 二溴聯苯	ppm		ND	5
Tribrominated Biphenyls (TriBB) 三溴聯苯	ppm		ND	5
Tetrabrominated Biphenyls (TetraBB) 四溴聯苯	ppm		ND	5
Pentabrominated Biphenyls (PentaBB) 五溴聯苯	ppm		ND	5
Hexabrominated Biphenyls (HexaBB) 六溴聯苯	ppm		ND	5
Heptabrominated Biphenyls (HeptaBB) 七溴聯苯	ppm		ND	5
Octabrominated Biphenyls (OctaBB) 八溴聯苯	ppm		ND	5
Nonabrominated Biphenyls (NonaBB) 九溴聯苯	ppm		ND	5
Decabrominated Biphenyl (DecaBB) 十溴聯苯	ppm		ND	5
Polybrominated Diphenyl Ether	s (PBDE	5) 多溴聯苯醚		
Monobrominated Diphenyl Ethers (MonoBDE) 單溴聯苯醚	ppm	With reference to IEC 62321-6: 2015, by solvent extraction and determined by GC-MS and further HPLC-DAD confirmation when necessary. 参考 IEC 62321-6: 2015,以溶劑萃取並用氣相層析質譜儀分析,必要時會以高效液相層析儀光二極體陣列偵測儀進行確認。	ND	5
Dibrominated Diphenyl Ethers (DiBDE) 二溴聯苯醚	ppm		ND	5
Tribrominated Diphenyl Ethers (TriBDE) 三溴聯苯醚	ppm		ND	5
Tetrabrominated Diphenyl Ethers (TetraBDE) 四溴聯苯醚	ppm		ND	5
Pentabrominated Diphenyl Ethers (PentaBDE) 五溴聯苯醚	ppm		ND	5
Hexabrominated Diphenyl Ethers (HexaBDE) 六溴聯苯醚	ppm		ND	5
Heptabrominated Diphenyl Ethers (HeptaBDE) 七溴聯苯醚	ppm		ND	5
Octabrominated Diphenyl Ethers (OctaBDE) 八溴聯苯醚	ppm		ND	5
Nonabrominated Diphenyl Ethers (NonaBDE) 九溴聯苯醚	ppm		ND	5
Decabrominated Diphenyl Ether (DecaBDE) 十溴聯苯醚	ppm		ND	5







Test Conducted 測試內容:

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<u>Test Item</u> <u>測試項目</u>	<u>Unit</u> 單位	<u>Test Method</u> <u>測試方法</u>	Result 結果 Mixed all kinds of submitted samples (#)	<u>RL</u>
Phthalates 鄰苯二甲酸酯				
Di(2-ethylhexyl) Phthalate (DEHP) 鄰苯二甲酸二(2-乙基己基)酯	ppm		ND	50
Dibutyl Phthalate (DBP) 鄰苯二甲酸二丁酯	ppm	With reference to IEC 62321-8:2017, by solvent extraction and determined by GC-MS. 参考 IEC 62321-8:2017,以溶 劑萃取並用氣相層析質譜儀分析。	ND	50
Benzyl Butyl Phthalate (BBP) 鄰苯二甲酸苯基丁酯	ppm		ND	50
Di-(Iso-Nonyl) Phthalate (DINP) 鄰苯二甲酸二異壬酯	ppm		ND	50
Di-(Iso-Decyl) Phthalate (DIDP) 鄰苯二甲酸二異癸酯	ppm		ND	50
Di-(N-Octyl) Phthalate (DNOP) 鄰苯二甲酸二辛酯	ppm		ND	50
Diisobutyl Phthalate (DIBP) 鄰苯二甲酸二異丁酯	ppm		ND	50
Halogen Content 鹵素含量				
Fluorine (F) 氟	ppm	With reference to EN 14582:2016 by combustion	ND	50
Chlorine (CI) 氯	ppm	bomb with oxygen and determined by Ion Chromatography. 参考 EN 14582:2016,以氧彈 燃燒集氣法並用離子層析儀分析。	ND	50
Bromine (Br) 溴	ppm		ND	50
Iodine (I) 碘	ppm		ND	50







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Test Conducted 測試內容:

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<u>Test Item</u> <u>測試項目</u>	<u>Unit</u> 單位	<u>Test Method</u> <u>測試方法</u>	Result 結果 Mixed all kinds of submitted samples (#)	<u>RL</u>
Others 其他				
Hexabromocyclododecane (HBCDD) 六溴環十二烷	ppm	With reference to USEPA 3540C, by solvent extraction and determined by GC-MS. 参考 USEPA 3540C,以溶劑萃 取並用氣相層析質譜儀分析。	ND	10
Perfluorooctane Sulfonates Including PFOS, PFOSA, N-Me-FOSA, N-Et-FOSA, N-Me-FOSE, N-Et-FOSE 全氟辛磺酸含 PFOS, PFOSA, N-Me-FOSA, N-Et-FOSA, N-Me-FOSE, N-Et-FOSE	ppm	With reference to CEN/TS 15968:2010, by solvent extraction and determined by LC-MS-MS. 参考 CEN/TS 15968:2010,以溶劑萃取並用液相層析串聯質 譜儀分析。	ND	0.01
Perfluorooctanoic Acid (PFOA) 全氟辛酸	ppm	With reference to CEN/TS 15968:2010, by solvent extraction and determined by LC-MS-MS. 参考 CEN/TS 15968:2010,以 溶劑萃取並用液相層析串聯質 譜儀分析。	ND	0.01

Test Item	<u>Unit</u>	<u>Test Method</u>	Result 結果	RL
測試項目	單位	測試方法	<u>RLM25</u>	IXL
Polyvinyl Chloride (PVC) 聚氯乙烯和聚氯乙烯混合物	NA	By Beilstein's test (Flame Test) and FT-IR analysis. 以火焰法及傅立葉轉換紅外線 光譜儀檢測。	Negative	NA

Remarks: ppm = Parts per million based on weight of tested sample = mg/kg

備註

百萬分之一,依據測試樣品重量計算 = 毫克/公斤

ND = Not detected 未檢測出

RL= Reporting limit, quantitation limit of analyte in sample

報告極限,測試樣品之定量偵測極限

NA = Not applicable 不適用

= Test results were for reference only and might not represent the real content in each component as the composite sampling procedure was according to the special request of client. Please be

noted the fewer components are mixed up, the better representation of sampling will get. 依據客戶要求進行混合測試,故本測試結果僅供參考,且該混測結果不一定能代表各分測結果。請

注意混測數量越少,各樣品取樣代表性會越佳。

Responsibility of Chemist 分析人員 : Pelny Hsiao/ Vita Fu

Date Sample Received 樣品收件日期 Dec 11, 2019

Test Period 樣品測試期間 Dec 11, 2019 to Dec 17, 2019







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Test Conducted 測試內容:

RoHS Limit RoHS 限值

1	
Restricted Substances 限用物質	<u>Limits 限值</u>
Cadmium (Cd) content 鎘含量	0.01% (100ppm)
Lead (Pb) content 鉛含量	0.1% (1000ppm)
Mercury (Hg) content 汞含量	0.1% (1000ppm)
Chromium VI (Cr ⁶⁺) content 六價鉻含量	0.1% (1000ppm)
Polybrominated Biphenyls (PBBs) 多溴聯苯	0.1% (1000ppm)
Polybrominated Diphenyl Ethers (PBDEs) 多溴聯苯醚	0.1% (1000ppm)
Di(2-ethylhexyl) Phthalate (DEHP) 鄰苯二甲酸二(2-乙基己基)酯	0.1% (1000ppm)
Dibutyl Phthalate (DBP) 鄰苯二甲酸二丁酯	0.1% (1000ppm)
Benzyl Butyl Phthalate (BBP) 鄰苯二甲酸苯基丁酯	0.1% (1000ppm)
Diisobutyl Phthalate (DIBP) 鄰苯二甲酸二異丁酯	0.1% (1000ppm)

The limits were quoted from Annex II of 2011/65/EU and Amendment (EU) 2015/863 for homogeneous material. 本限值是依據歐盟指令 2011/65/EU 及其更新指令(EU) 2015/863 之附錄二針對均質材質所訂定。







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Test Conducted 測試內容:

Measurement Flowchart 測試流程圖:

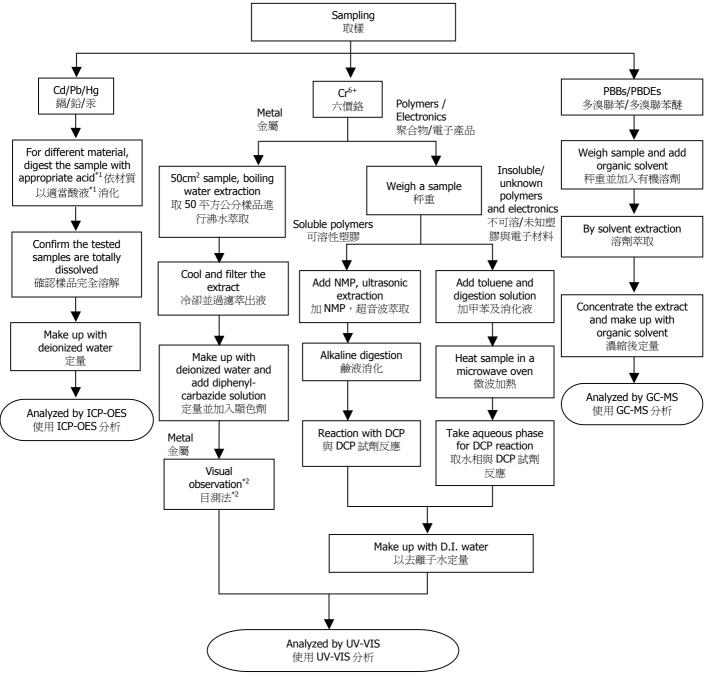
Test for Cd/Pb/Hg/Chromium (VI)/PBBs/PBDEs Content RoHS 六項測試

Reference Method 参考方法: Cd/Pb: IEC 62321-5:2013; Hg: IEC 62321-4:2013+AMD1:2017;

Chromium (VI): IEC 62321-7-1:2015 (boiling water extraction);

Chromium (VI): IEC 62321-7-2:2017 (solvent and alkaline extraction);

PBBs/PBDEs: IEC 62321-6:2015











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Test Conducted 測試內容:

Remarks 備註:

*1: List of Appropriate Acid 各材質添加酸液如下表:

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Material 材質	Acid Added for Digestion 添加酸液種類		
Polymers 聚合物	$HNO_{3,}HCI,HF,H_2O_{2,}H_3BO_3$ 硝酸、鹽酸、氫氟酸、雙氧水、硼酸		
Metals 金屬	HNO _{3,} HCI,HF 硝酸、鹽酸、氫氟酸		
Electronics 電子產品	HNO _{3,} HCl,H ₂ O _{2,} HBF ₄ 硝酸、鹽酸、雙氧水、氟硼酸		

*2: If sample solution is significantly more intense than 0.13 µg/cm² equivalent comparison standard, Chromium VI would be determined as detected, the result of visual observation is positive.

當待測樣品溶液顏色明顯比 0.13 μg/cm² 深,採用目測法判定六價鉻結果爲陽性。







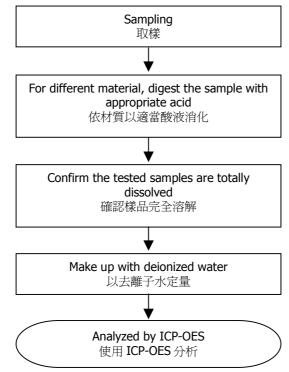
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Test Conducted 測試內容:

Measurement Flowchart 測試流程圖:

Test for Heavy Metal (Be,Sb) Content 重金屬(鈹,銻)

Reference Method 參考方法: USEPA 3052







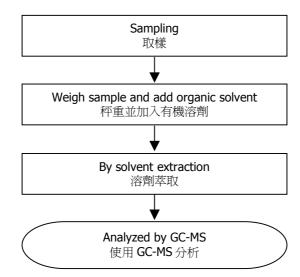


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Test Conducted 測試內容:

Measurement Flowchart 測試流程圖:

Test for Phthalates Content 鄰苯二甲酸酯測試 Reference Method 參考方法: IEC 62321-8: 2017







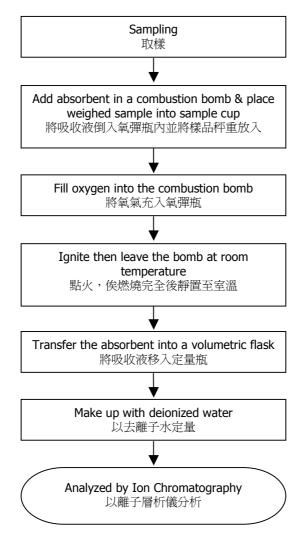


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Test Conducted 測試內容:

Measurement Flowchart 測試流程圖:

Test for Halogen Content 鹵素測試 Reference Method 參考方法: EN 14582







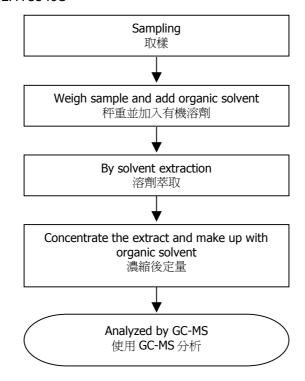


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Test Conducted 測試內容:

Measurement Flowchart 測試流程圖:

Test for Hexabromocyclododecane (HBCDD) 六溴環十二烷測試 Reference Method 參考方法: USEPA 3540C







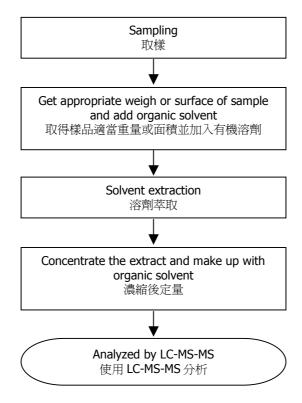


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Test Conducted 測試內容:

Measurement Flowchart 測試流程圖:

Test for Perfluorooctane Sulfonates (PFOS) / Perfluorooctanoic Acid (PFOA) Content 全氟辛磺酸 /全氟辛酸測試 Reference Method 參考方法: CEN/TS 15968:2010







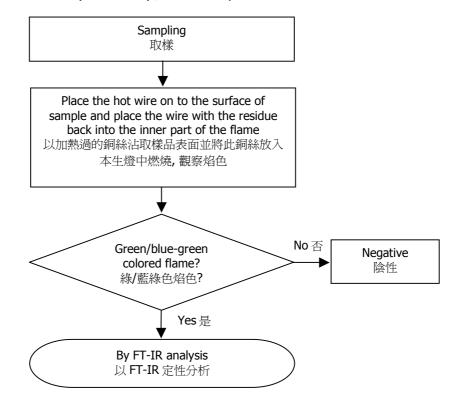


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Test Conducted 測試內容:

Measurement Flowchart 測試流程圖:

Test for Polyvinyl Chloride (PVC) 聚氯乙烯測試 Reference Method 參考方法: Beilstein's Test (Flame Test) / FT-IR Analysis









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Sample photo 樣品照片:



End of Report

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